

# TEAMWORK GLOBAL GROUP LIMITED

## 电机确认书 MOTOR APPROVAL SHEET



客户物料编号:  
CUSTOMER CODE NO :

产品名称:  
MACHINE NAME:

搅拌机

产品型号:  
MACHINE TYPE:

电机型号:  
MOTOR TYPE:

4630M22-EMC-B

电压/频率:  
VOLT/FREQ: 220V/AC /60Hz

版本:  
VERSION:

A/0

日期:  
DATE: 2020.09.10.

制表:  
DESIGNED BY:

LIU

审核:  
CHECKED BY:

LONG

批准:  
APPROVED BY: LEE

客户确认签名:  
CUSTOMER APPROVED SIGNATURES

此为正式生产确认数据，我方将严格按照此技术数据批量生产

This is formal technical data, all mass order production will be followed exactly according to this approved technical file

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SHENZHEN BAOAN DISTRICT SONGGANG STREET GOLD OPEN 11 EAST MATTERS B24B BUILDING

Tel:0086-0755-85265699

Fax:0086-0755-85266599

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SHENZHEN BAOAN DISTRICT SONGGANG STREET GOLD OPEN 11 EAST MATTERS B24B BUILDING

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## 电机性能测试报告 Performance test report

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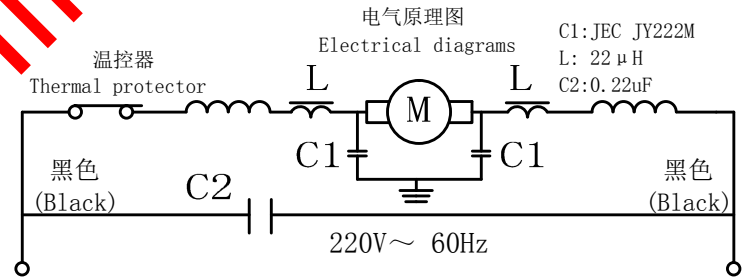
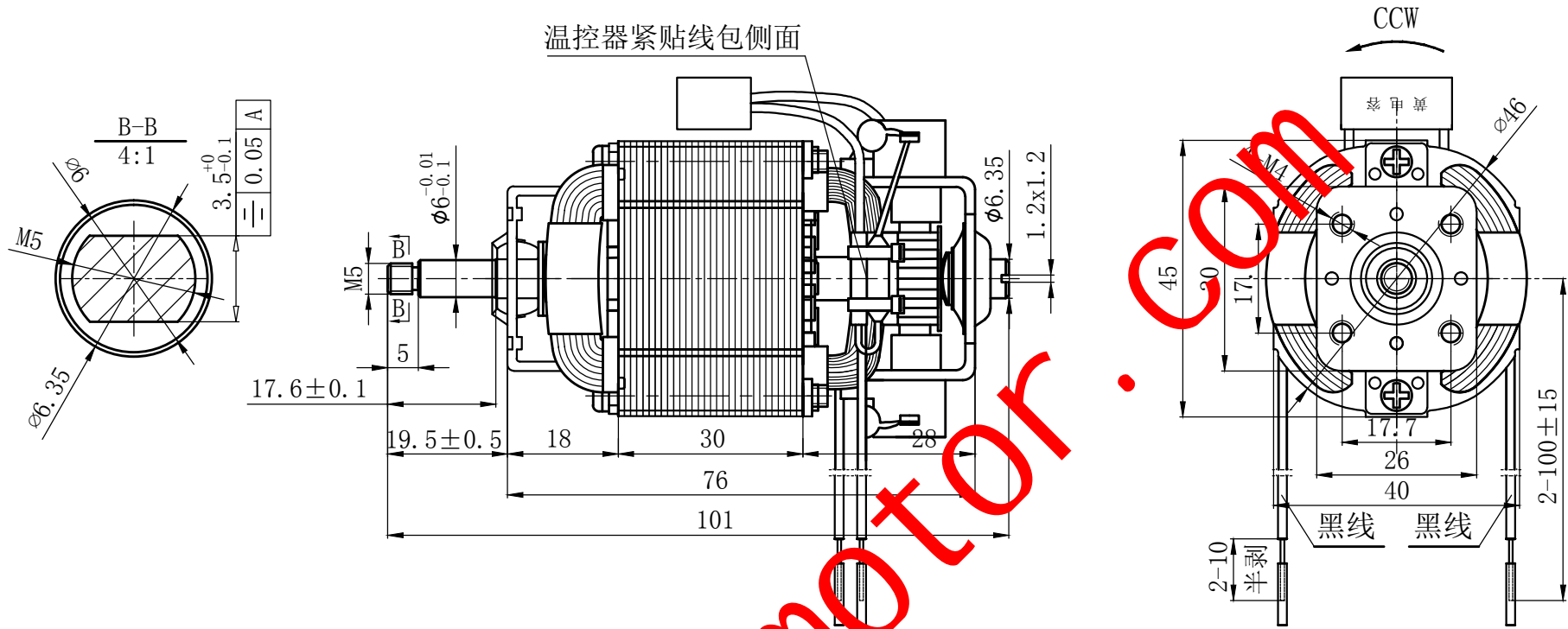
电机型号 Motor Model:		4630M22-EMC-B		额定电压 / 频率 rated Voltage/Frequency		220VAC 60Hz		项目编号 Item No.		搅拌机		
序号	检测项目 Item		标准 Standard	测试结果 Results								
				1	2	3	4	5	6			
1	电气特性 Electric characteristics	空载 Free load	电流 Current	0.267 ± 15% (A)	0.273	0.281	0.276	0.277	0.221	0.274		
2			功率 Power	57 ± 15% (W)	59	60	60	60	48	59		
3			转速 Speed	24000 ± 15% (rpm)	23300	23000	23500	23400	27000	23100		
4			火花 Spark	≤ 1.5 (class)	√	√	√	√	√	√		
5		负载 On load	负载风叶 Fan onload	37.5x70 (A3)	√	√	√	√	√	√		
6			电流 Current	0.66 ± 10% (A)	0.641	0.661	0.648	0.671	0.652	0.673		
7			功率 Power	135 ± 10% (W)	130	133	131	135	131	135		
8			转速 Speed	9850 ± 10% (rpm)	9870	9900	9830	9850	9910	9810		
9			火花 Spark	≤ 2 (class)	√	√	√	√	√	√		
10	机械特性 Machine characteristics	转向 Rotation	CCW	√	√	√	√	√	√			
11		轴伸 Extension	1.5 ± 0.5 (M5x5)	√	√	√	√	√	√			
12		虚位 End play	0.5 ~ 1.3mm	√	√	√	√	√	√			
13		噪音 Noise	≤ 85 (dB-1000mm)	√	√	√	√	√	√			
14		振动 Vibration	≤ 15 (mm/s)	√	√	√	√	√	√			
15	安全性 Safe	高压测试 Hi-pot tes	1500VDC / 5mA / 1SEC	√	√	√	√	√	√			
16		绝缘电阻 Insulation resistance	冷态 Cold Conditions ≥ 50 (MΩ) 热态 Hot Conditions ≥ 5 (MΩ)	√	√	√	√	√	√			
17		绝缘等级 Insulation Class	B	√	√	√	√	√	√			

制表 DESIGNED BY: LIU

审核 CHECKED BY: LONG

批准 APPROVED BY: LEE

电源线: UL 1332# 20AWG 200℃ 塑料温控器 KW-95℃ 5A 250V



标签内容 (label)

220V/60Hz  
Class B  
MADE IN CHINA  
2020-XX-XX

电机外观要求: Motor Appearance requirement:

- 1、电机轴表面光亮、无损伤、无锈迹。  
Motor shaft surface brightness, no scratch & rust"
- 2、螺丝紧固、不松动, 松脱扭力 $\geq 5\text{Kgf} \cdot \text{cm}$ , 碳套不松动, 安装螺孔标准。  
Screw tighten, unfasten torque  $\geq 5\text{Kgf} \cdot \text{cm}$ ; No loosen brush cage."
- 3、引线拉脱力 $\geq 3\text{Kg}$ 。  
Leadwire pull-out force  $\geq 3\text{Kg}$ "
- 4、尼龙扎带绑扎牢固, 温控器与线圈贴合紧密。  
Nylon cable ties fastened, Thermal protector fit tight with winding"
- 5、定子线圈包扎紧固, 浸漆均匀, 无漆瘤。  
Stator winding tightened, Insulation varnish evenly distributed."
- 6、电机外观良好, 铁芯无锈斑、伤片、残缺; 无变形。  
Motor Appearance good, no rust, scratch and deformation allowed."
- 7、接地符号标识清楚, 电机印章或铭牌字体工整、清晰。  
The Grounding mark clearly, motor label clearly"

2		一般尺寸公差 X $\pm 0.2$ X.X $\pm 0.1$ X.XX $\pm 0.05$ 角度 $\pm 20'$ 圆角和倒角0.5
1		
CHG	DESCRIPTION	
修改	说明	
DRAWN		MATERIAL
绘制		
CHECKED		
校对		
APPROVED		SCALE A4 UNIT mm
批准		SIZE A4

TEAMWORK GLOBAL GROUP LTD	
品名:	4630M22-B级-EMC-韩国客户搅拌机电机外形图
品号:	
页次: 1	版本: A/0